

OCRS 2023

# Manufacturing Cyber Resilience



**PEAK|IT**  
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## Nancy Laney, CyberAB Registered Practitioner

Owner PEAK Compliance CyberAB Registered Practitioner Organization

Nancy Laney is President and Owner of PEAK Compliance, a division of Laney ITC (RPO) in Southern Oregon, focusing on bringing the expertise of over 30 years of compliance design and implementation within reach of the SMB in the defense industrial base. She is a CMMC Registered Professional and has professional certifications in Project Management (PMP), Healthcare Information and Management Systems (CPHIMS), and has implemented many certification standards including ITIL, HIPAA, CIS and NIST.

Nancy's mission is to make the complex understandable; to distill the possibilities of best practices to exactly what is needed for small business.

Prior to launching both her MSP (PEAK IT Security & Services) and PEAK Compliance, Nancy served as an IT consultant, Corporate IT Director, Program Manager, as well as New Construction IT Project Manager in healthcare related fields for national healthcare companies.

<https://www.linkedin.com/in/nancylaney/>



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# Current State of Manufacturing

60%

Legacy Systems Lacking Updates



25%

Cybersecurity Training



25%

Cyber Disruption



35%

Formal Incident Response Plan



45%

Lack Segmentation IT and OT networks



# Threats to IT & OT Manufacturing

60%

SMB Owners Think they are NOT a Target



38%

Server Security Misconfigurations



96%

Focused on Monetary Gain

14%

Prepared to Defend Cyberattack



95%

Data Breaches Due To Human Error



# Hardware / Software



Inventory &  
Lifecycle



Maintenance &  
Patching

Technology Debt

Inventory

Prioritize

Strategies

Leverage

Documentation

Servers

Endpoints

Automation

Relentless



*“Legacy devices were often deployed on flat networks, at a time when the need for security took a back seat to other priorities, such as high availability and performance.”*

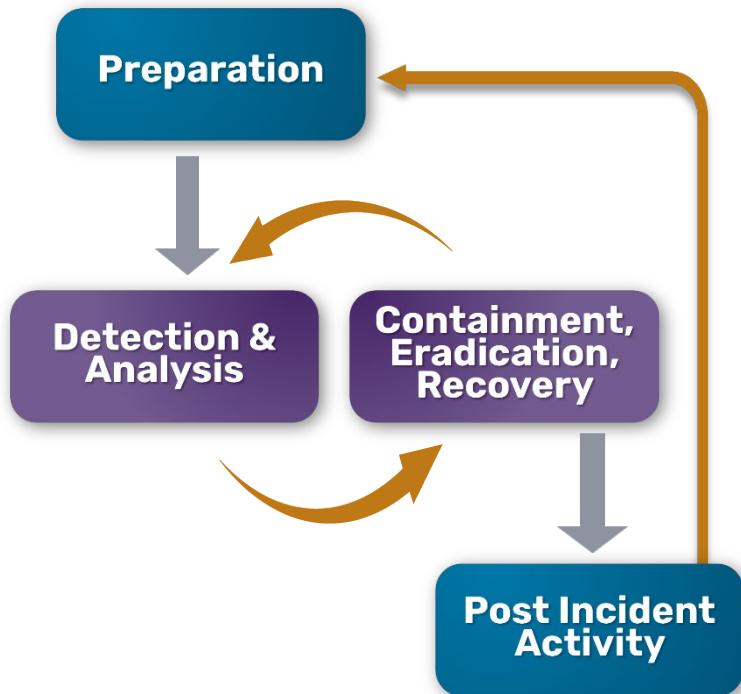
# Incident Response & Business Continuity



Incident Response Plan



Business Continuity Disaster Recovery



3-2-1-1-0

Immutable Backups

Air gapped

Critical

Business Priorities

Downtime



# Network



DMZ &  
Firewall

Public Facing

Ports

Configuration

Documentation



Segmentation

Unmanged Hubs

VLANs

Access Contol Lists

802.1x

DHCP/IPs

Layers of security

Documentation



# Endpoints



Configuration Management



Anti-Virus

Patch/update

Domain Joined

Manage Stale AD

Full Disk Encryption

LAPS

No Personal SW

Endpoints

Servers

AV Current

Behavior Based

Zero-Trust





# Users



Training

Human Shield

Train Often

Phishing Campaigns

Cheat Sheets

Password Strength

Password Manager



Least Privilege

Least Privilege

Role Based Access



MFA

2FA

MFA

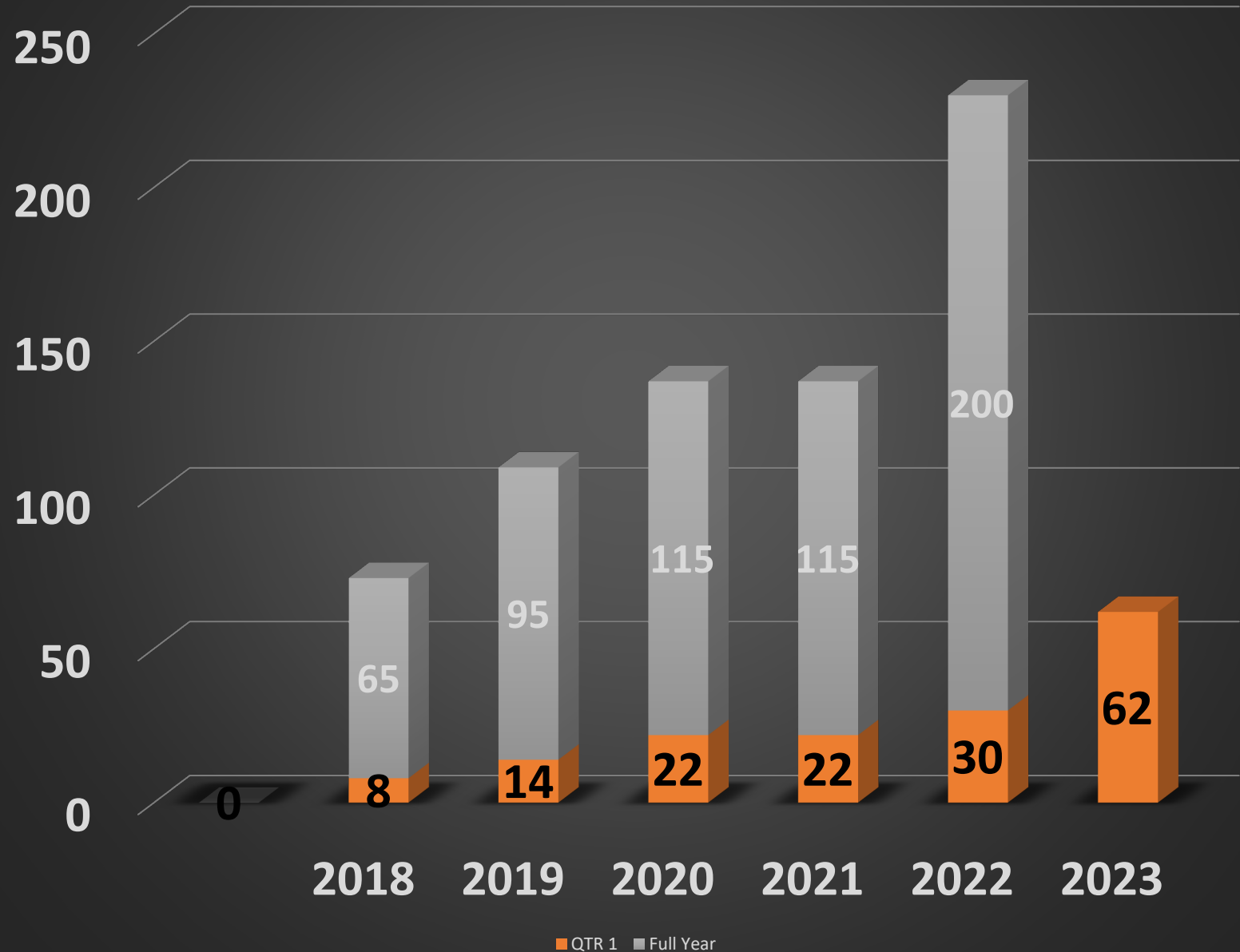
TOTP



# Threats to IT & OT Critical Infrastructure

According to Politico 9/10/2023:  
<https://www.politico.com/news/2023/09/10/power-grid-attacks>

## Utility Incidents



# 1 Day Away

1. Immutable Backup & Test it
2. Relentless Patching
3. Upgrade to current versions
4. Anti-Virus
5. 2FA on EVERYTHING
6. Strong Passwords
  - a) Password Manager
7. Network Segmentation
8. Incident Response Plan
9. PingCastle/Testimo
10. ATP Recommendations



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[Nancy@peakitss.com](mailto:Nancy@peakitss.com)

**3.5 Million**

**# of Open  
Cybersecurity  
Jobs in 2023**

**waiting to be filled**

**Thank you!**



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